

CLAIMS

1. (withdrawn) In combination, a single ply membrane roofing system secured to a roof deck; said system comprising a first flexible membrane with a longitudinally extending edge secured to said roof deck by transversely spaced fasteners, said membrane system having a second flexible membrane with an edge portion overlapping said first membrane edge and weld bonded to said first membrane via a continuous weld bond along the edge of said second membrane such that said first membrane edge projects forwardly from said bond to define a fastening projection for said fasteners extending forwardly from said weld bond, and having the improvement comprising:

a. an adhesive coating over said fastening projection and fasteners, extending essentially from said weld bond forwardly to provide a continuous adhesive coating over said first membrane projection and fasteners providing a substantially monolithic bond comprising said weld bond and adhesive coating.

2. (withdrawn) The combination of claim 1 wherein said adhesive coating extends down the front edge of said first membrane to provide a coating stepping portion extending down past the front edge of said first membrane to the level of said deck between said first membrane and the underside of said second membrane.

3. (withdrawn) The combination of claim 1 wherein said adhesive coating extends forwardly of said front edge of said first membrane for a short distance between said second membrane and deck.